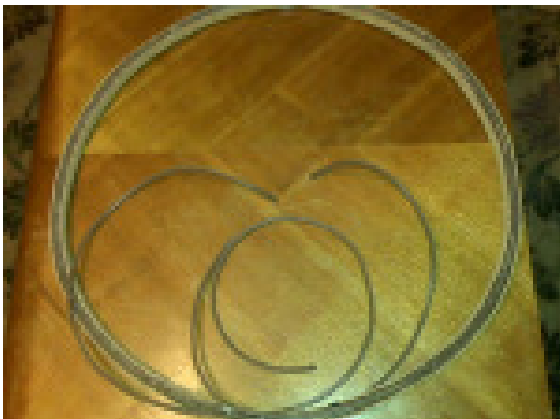




Former so that the edge of inside loop is exactly 15". Cork flexible sheet is then used as first layer to add rigidity.



Lamp Chord is separated. First winding of three turns takes place, glued to the cork. This is the INNER loop of the collector. The second winding is then glued on top of this. This is the OUTER loop of the collector.



A separate layer of cork is then glued to the outside for rigidity. The "collector segment" is then removed from the former. Sprayed with lacquer for rigidity and dried.